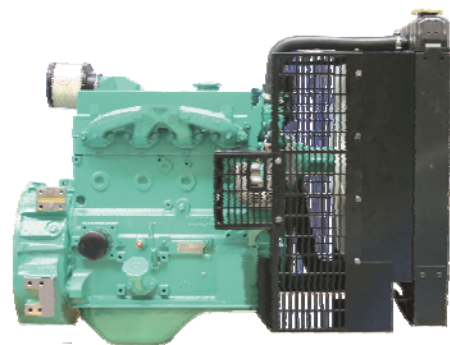


# 4BT3.3-G3



www.TST-CO.com



**Emissions Compliance:**  
**Non-Certified or "Flex" program for EU**  
**Mobile applications.**  
**Formerly EU Stage2 @ 50Hz.**  
**Unregulated Emissions @ 60Hz.**

> Specification sheet



Our energy working for you.™

## Description

The B3.3 has all the strength and reliability the genset industry has come to expect from the B Series range but in a smaller, lighter and more economical package. The B3.3 features direct fuel injection, resulting in cleaner, quieter and more fuel efficient performance. With a highly compact 4 cylinder envelope and extremely low heat-rejection, the engine offers a high degree of installation flexibility.



This engine has been built to comply with CE certification.



This engine has been designed in facilities certified to ISO9001 and manufactured in facilities certified to ISO9001 or ISO9002.

## Features

**Bosch-Zexel VE** - Direct injection in-line pump for cleaner, more efficient fuel consumption.

**Parent Bore Block** - Deep, stiff crankcase and optimised rib arrangement to enhance strength and reduce noise.

**12 volt electrics package** as standard, with starter, alternator and fuel solenoid.

**Minimal derate** for high altitude or high ambient applications.

**Shallow oil pan** and single spin-on oil filter.

**SAE '4'** flywheel housing.

**Coolpac Integrated Design** - Products are supplied complete with cooling package and air cleaner kit for a complete power package. Each component has been specifically developed and rigorously tested for G-Drive products, ensuring high performance, durability and reliability.

**Service and Support** - G-Drive products are backed by an uncompromising level of technical support and after sales service, delivered through a world class service network.

## 1500 rpm (50 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
51/68	46/62	37/50	50/67	46/61	36/48	44	55	40	50	32	40

## 1800 rpm (60 Hz Ratings)

Gross Engine Output			Net Engine Output			Typical Generator Set Output					
Standby	Prime	Base	Standby	Prime	Base	Standby (ESP)		Prime (PRP)		Base (COP)	
kWm/BHP			kWm/BHP			kWe	kVA	kWe	kVA	kWe	kVA
60/80	54/72	43/58	59/79	53/71	42/56	50	63	45	56	36	45

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[www.cumminsdrive.com](http://www.cumminsdrive.com)

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## General Engine Data

Type	4 cycle, in-line, turbocharged
Bore mm	95 mm (3.74 in.)
Stroke mm	115 mm (4.53 in.)
Displacement Litre	3.3 litre (199 in. <sup>3</sup> )
Cylinder Block	Cast iron, 4 cylinder
Battery Charging Alternator	45 amps
Starting Voltage	12 volt, negative ground
Fuel System	Direct injection
Fuel Filter	Spin-on fuel filters with water separator
Lube Oil Filter Type(s)	Spin-on full flow filter
Lube Oil Capacity (l)	7.5
Flywheel Dimensions	4/11

## Coolpac Performance Data

Cooling System Design	Jacket Water	
Coolant Ratio	50% ethylene glycol; 50% water	
Coolant Capacity (l)	9.1	
	50Hz (1500rpm)	60Hz (1800rpm)
Limiting Ambient Temp (°C)**	40	50
Fan Power (kWm)**	0.7	1.2
Cooling System Air Flow (m <sup>3</sup> /s)**	1.18	1.6
Air Cleaner Type	Dry replaceable element with restriction indicator	

\*\* @ 13 mm H<sub>2</sub>O

## Coolpac Weight & Dimensions

Length	Width	Height	Weight (dry)
mm	mm	mm	kg
1069	625	870	299

## Ratings Definitions

### Emergency Standby Power (ESP):

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

### Limited-Time Running Power (LTP):

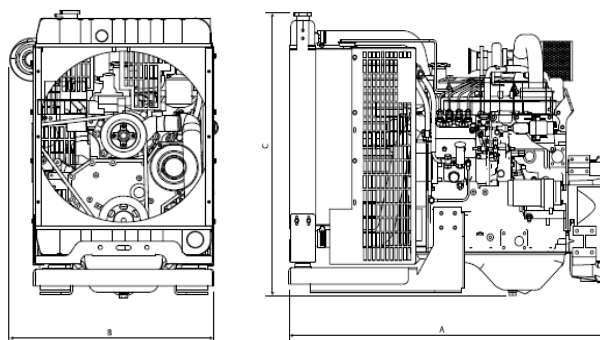
Applicable for supplying power to a constant electrical load for limited hours. Limited-Time Running Power (LTP) is in accordance with ISO 8528.

### Prime Power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

### Base Load (Continuous) Power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) is in accordance with ISO 8528, ISO 3046, AS 2789, DIN6271 and BS 5514.



## Fuel Consumption 1500 (50 Hz)

%	kWm	BHP	L/ph	US gal/ph
<b>Standby Power</b>				
100	51	68	13	3.4
<b>Prime Power</b>				
100	46	62	11	3.0

## Fuel Consumption 1800 (60 Hz)

%	kWm	BHP	L/ph	US gal/ph
<b>Standby Power</b>				
100	60	80	15	4.0
<b>Prime Power</b>				
100	54	72	13	3.5

## Cummins G-Drive Engines

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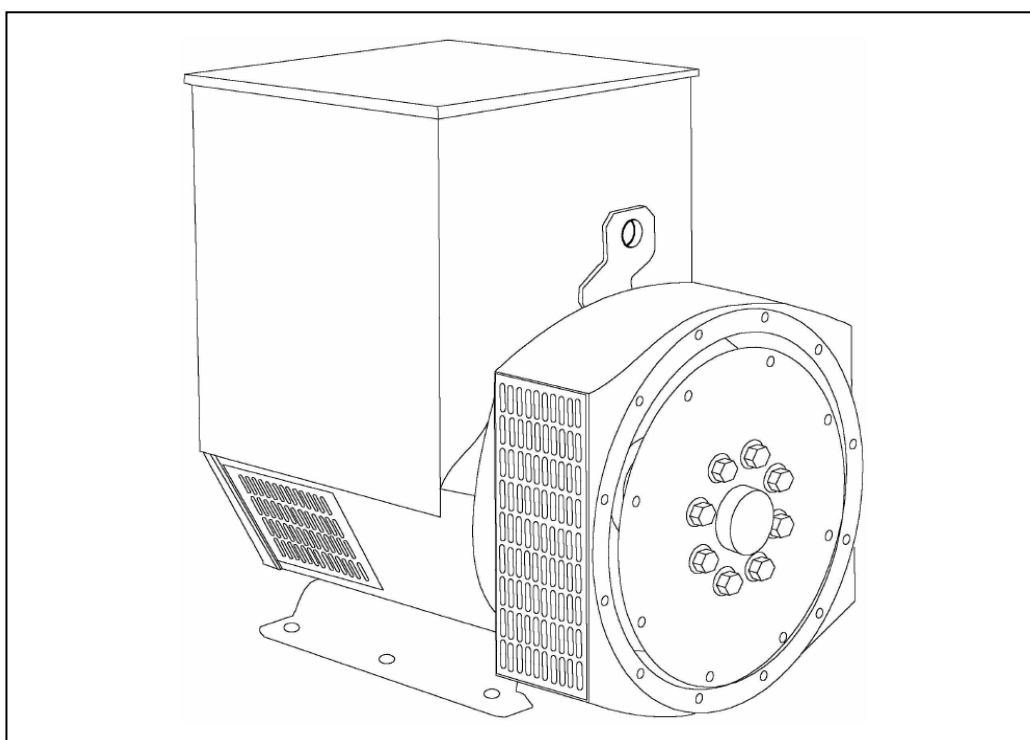
[www.cumminsgdrive.com](http://www.cumminsgdrive.com)

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# STAMFORD<sup>®</sup>

## UCI224D - Technical Data Sheet



# UCI224D

## SPECIFICATIONS & OPTIONS

**STAMFORD**

### STANDARDS

Newage Stamford industrial generators meet the requirements of BS EN 60034 and the relevant section of other international standards such as BS5000, VDE 0530, NEMA MG1-32, IEC34, CSA C22.2-100, AS1359. Other standards and certifications can be considered on request.

### VOLTAGE REGULATORS

#### SX460 AVR - STANDARD

With this self excited control system the main stator supplies power via the Automatic Voltage Regulator (AVR) to the exciter stator. The high efficiency semiconductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. This rectifier is protected by a surge suppressor against surges caused, for example, by short circuit.

#### AS440 AVR

With this self-excited system the main stator provides power via the AVR to the exciter stator. The high efficiency semi-conductors of the AVR ensure positive build-up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three-phase full-wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out-of-phase paralleling.

The AS440 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

#### MX341 AVR

This sophisticated AVR is incorporated into the Stamford Permanent Magnet Generator (PMG) control system.

The PMG provides power via the AVR to the main exciter, giving a source of constant excitation power independent of generator output. The main exciter output is then fed to the main rotor, through a full wave bridge, protected by a surge suppressor. The AVR has in-built protection against sustained over-excitation, caused by internal or external faults. This de-excites the machine after a minimum of 5 seconds.

An engine relief load acceptance feature can enable full load to be applied to the generator in a single step.

If three-phase sensing is required with the PMG system the MX321 AVR must be used.

We recommend three-phase sensing for applications with greatly unbalanced or highly non-linear loads.

#### MX321 AVR

The most sophisticated of all our AVRs combines all the features of the MX341 with, additionally, three-phase rms sensing, for improved regulation and performance.

Over voltage protection is built-in and short circuit current level adjustments is an optional facility.

### WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th ...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non-linear loads. The 2/3 pitch design avoids excessive neutral currents sometimes seen with higher winding pitches, when in parallel with the mains. A fully connected damper winding reduces oscillations during paralleling. This winding, with the 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

### TERMINALS & TERMINAL BOX

Standard generators are 3-phase reconnectable with 12 ends brought out to the terminals, which are mounted on a cover at the non-drive end of the generator. A sheet steel terminal box contains the AVR and provides ample space for the customers' wiring and gland arrangements. It has removable panels for easy access.

### SHAFT & KEYS

All generator rotors are dynamically balanced to better than BS6861:Part 1 Grade 2.5 for minimum vibration in operation. Two bearing generators are balanced with a half key.

### INSULATION/IMPREGNATION

The insulation system is class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide the high build required for static windings and the high mechanical strength required for rotating components.

### QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN ISO 9001.

The stated voltage regulation may not be maintained in the presence of certain radio transmitted signals. Any change in performance will fall within the limits of Criteria 'B' of EN 61000-6-2:2001. At no time will the steady-state voltage regulation exceed 2%.

*NB Continuous development of our products entitles us to change specification details without notice, therefore they must not be regarded as binding.*

*Front cover drawing typical of product range.*

# UCI224D



## WINDING 311

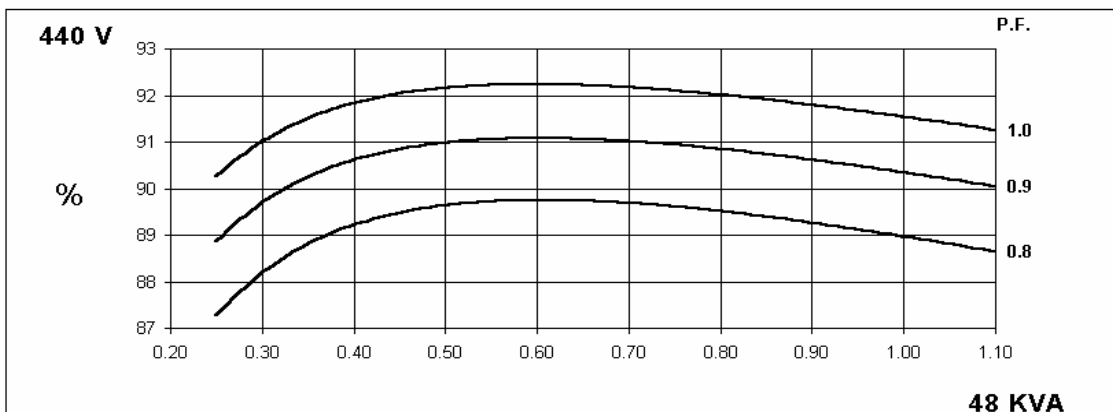
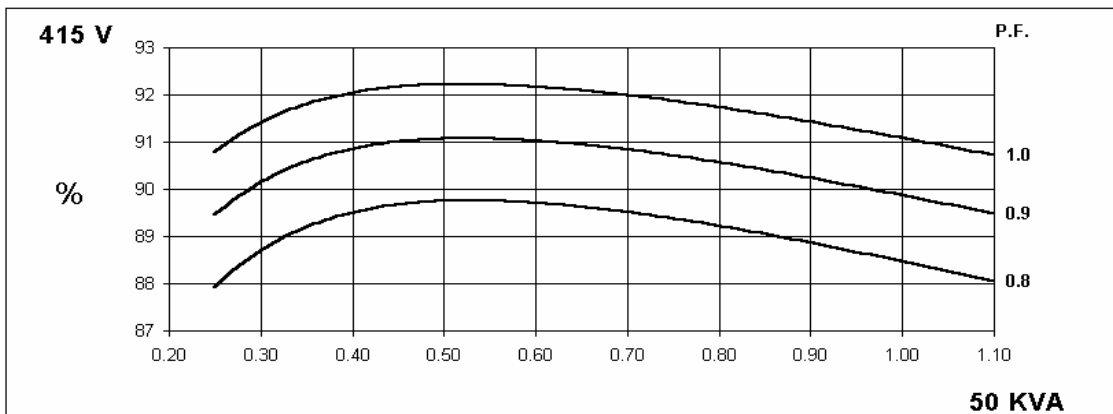
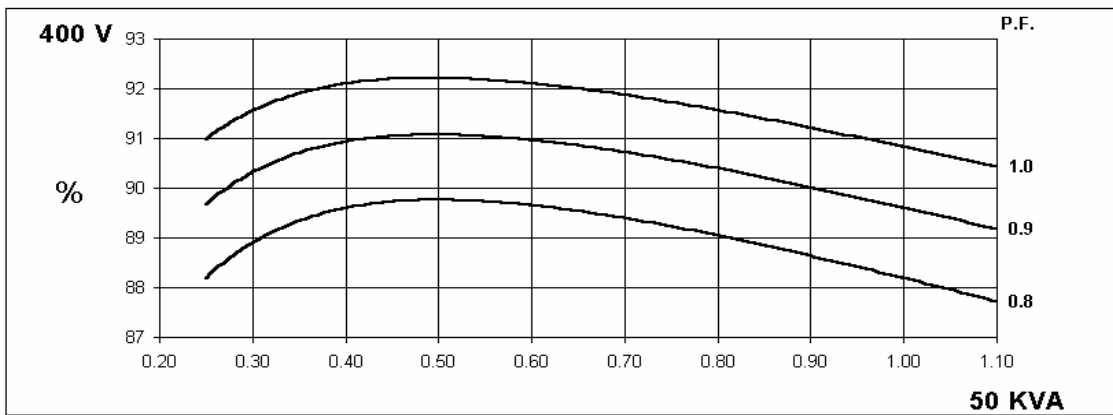
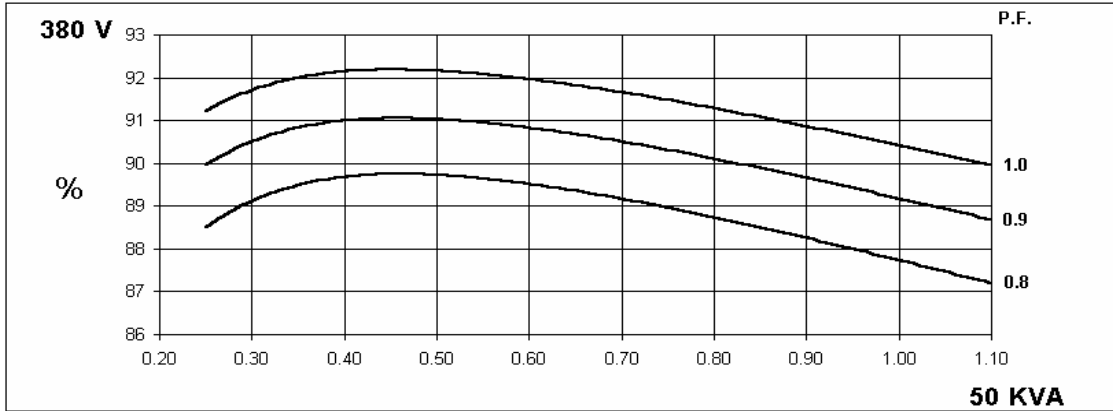
CONTROL SYSTEM		SEPARATELY EXCITED BY P.M.G.							
A.V.R.		MX321	MX341						
VOLTAGE REGULATION		± 0.5 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT		REFER TO SHORT CIRCUIT DECREMENT CURVES (page 7)							
CONTROL SYSTEM		SELF EXCITED							
A.V.R.		SX460	AS440						
VOLTAGE REGULATION		± 1.0 %	± 1.0 %	With 4% ENGINE GOVERNING					
SUSTAINED SHORT CIRCUIT		SERIES 4 CONTROL DOES NOT SUSTAIN A SHORT CIRCUIT CURRENT							
INSULATION SYSTEM		CLASS H							
PROTECTION		IP23							
RATED POWER FACTOR		0.8							
STATOR WINDING		DOUBLE LAYER CONCENTRIC							
WINDING PITCH		TWO THIRDS							
WINDING LEADS		12							
STATOR WDG. RESISTANCE		0.129 Ohms PER PHASE AT 22°C SERIES STAR CONNECTED							
ROTOR WDG. RESISTANCE		0.64 Ohms at 22°C							
EXCITER STATOR RESISTANCE		21 Ohms at 22°C							
EXCITER ROTOR RESISTANCE		0.071 Ohms PER PHASE AT 22°C							
R.F.I. SUPPRESSION		BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N. refer to factory for others							
WAVEFORM DISTORTION		NO LOAD < 1.5% NON-DISTORTING BALANCED LINEAR LOAD < 5.0%							
MAXIMUM OVERSPEED		2250 Rev/Min							
BEARING DRIVE END		BALL. 6312-2RS (ISO)							
BEARING NON-DRIVE END		BALL. 6309-2RS (ISO)							
		1 BEARING				2 BEARING			
WEIGHT COMP. GENERATOR		285 kg				290 kg			
WEIGHT WOUND STATOR		86 kg				86 kg			
WEIGHT WOUND ROTOR		86.28 kg				77.9 kg			
WR <sup>2</sup> INERTIA		0.4216 kgm <sup>2</sup>				0.4198 kgm <sup>2</sup>			
SHIPPING WEIGHTS in a crate		307 kg				311 kg			
PACKING CRATE SIZE		97 x 57 x 96(cm)				97 x 57 x 96(cm)			
		50 Hz				60 Hz			
TELEPHONE INTERFERENCE		THF<2%				TIF<50			
COOLING AIR		0.216 m <sup>3</sup> /sec 458 cfm				0.281 m <sup>3</sup> /sec 595 cfm			
VOLTAGE SERIES STAR		380/220	400/231	415/240	440/254	416/240	440/254	460/266	480/277
VOLTAGE PARALLEL STAR		190/110	200/115	208/120	220/127	208/120	220/127	230/133	240/138
VOLTAGE SERIES DELTA		220/110	230/115	240/120	254/127	240/120	254/127	266/133	277/138
KVA BASE RATING FOR REACTANCE VALUES		50	50	50	48	60	62.5	62.5	65
Xd DIR. AXIS SYNCHRONOUS		2.33	2.10	1.95	1.67	3.04	2.83	2.59	2.47
X'd DIR. AXIS TRANSIENT		0.18	0.16	0.15	0.13	0.22	0.20	0.19	0.18
X''d DIR. AXIS SUBTRANSIENT		0.12	0.11	0.10	0.09	0.15	0.14	0.13	0.12
Xq QUAD. AXIS REACTANCE		1.07	0.97	0.90	0.77	1.40	1.30	1.19	1.14
X''q QUAD. AXIS SUBTRANSIENT		0.14	0.13	0.12	0.10	0.14	0.13	0.12	0.11
XL LEAKAGE REACTANCE		0.07	0.06	0.06	0.05	0.09	0.08	0.08	0.07
X <sub>2</sub> NEGATIVE SEQUENCE		0.13	0.12	0.11	0.09	0.14	0.13	0.12	0.11
X <sub>0</sub> ZERO SEQUENCE		0.08	0.08	0.07	0.06	0.09	0.08	0.08	0.07
REACTANCES ARE SATURATED		VALUES ARE PER UNIT AT RATING AND VOLTAGE INDICATED							
T'd TRANSIENT TIME CONST.		0.027 s							
T''d SUB-TRANSTIME CONST.		0.006 s							
T'do O.C. FIELD TIME CONST.		0.7 s							
T <sub>a</sub> ARMATURE TIME CONST.		0.0055 s							
SHORT CIRCUIT RATIO		1/Xd							

50  
Hz

UCI224D  
Winding 311

STAMFORD

THREE PHASE EFFICIENCY CURVES

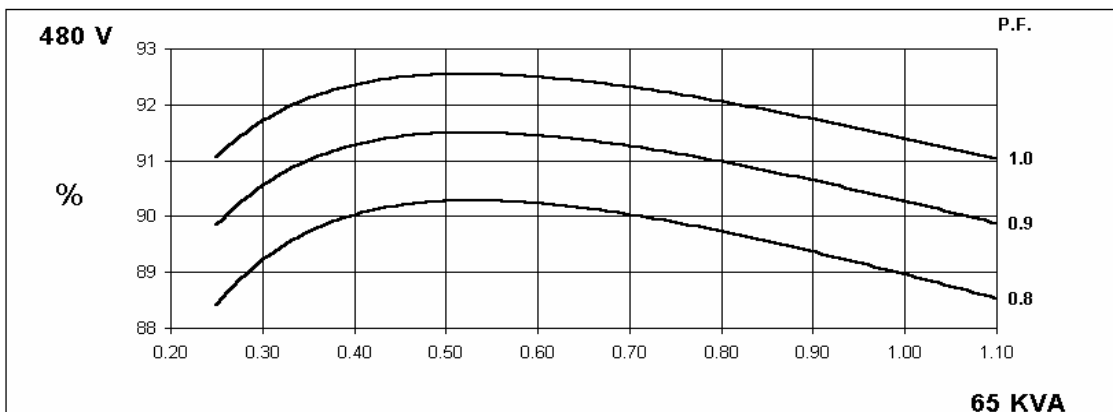
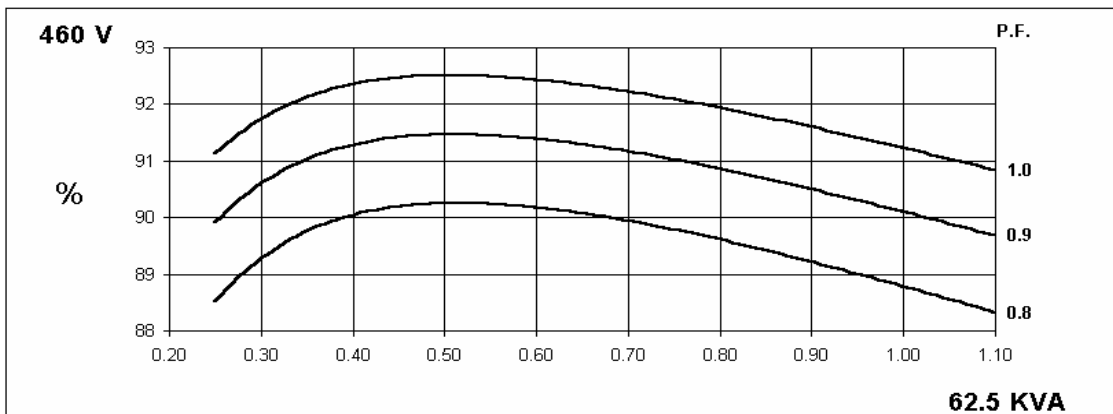
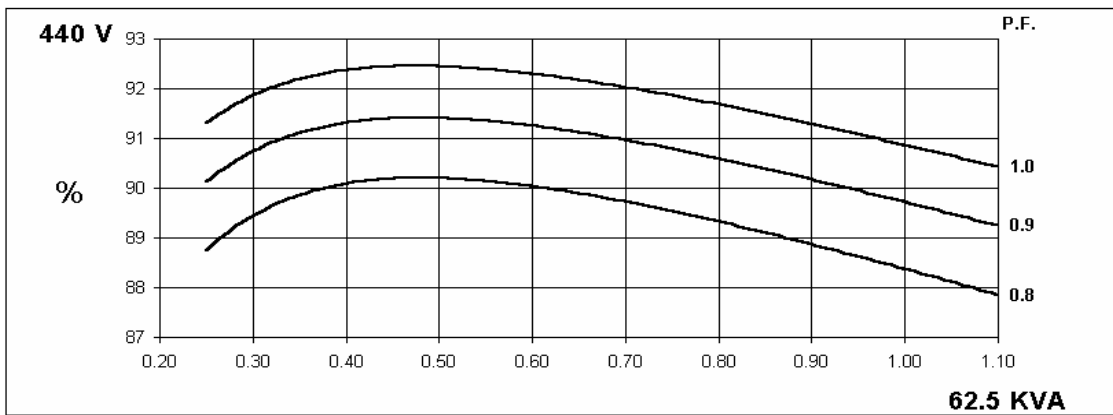
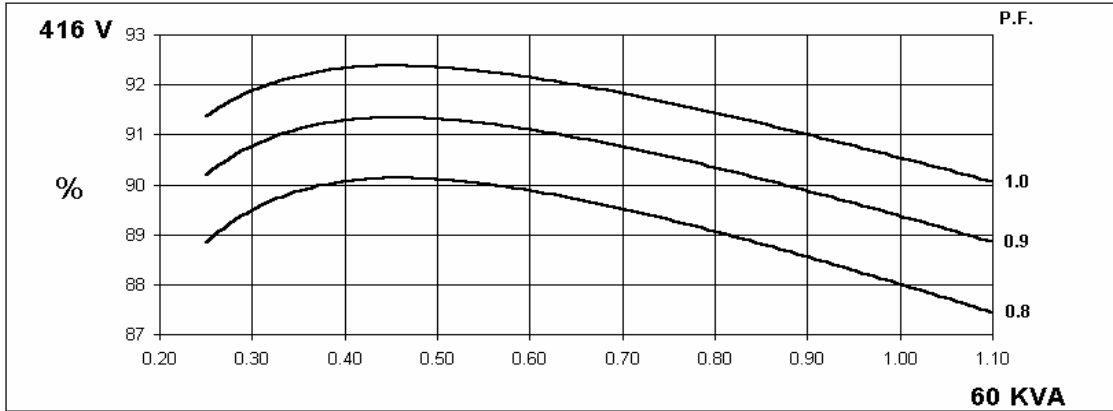


60  
Hz

UCI224D  
Winding 311

STAMFORD

THREE PHASE EFFICIENCY CURVES



UCI224D  
Winding 311

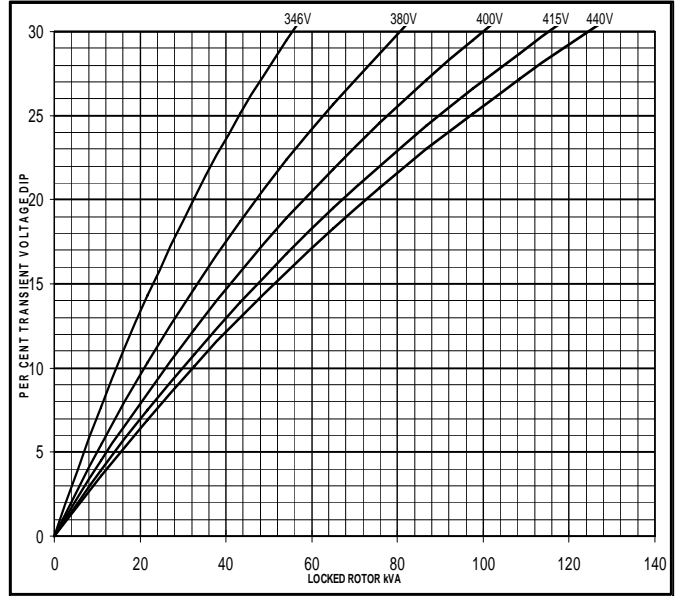
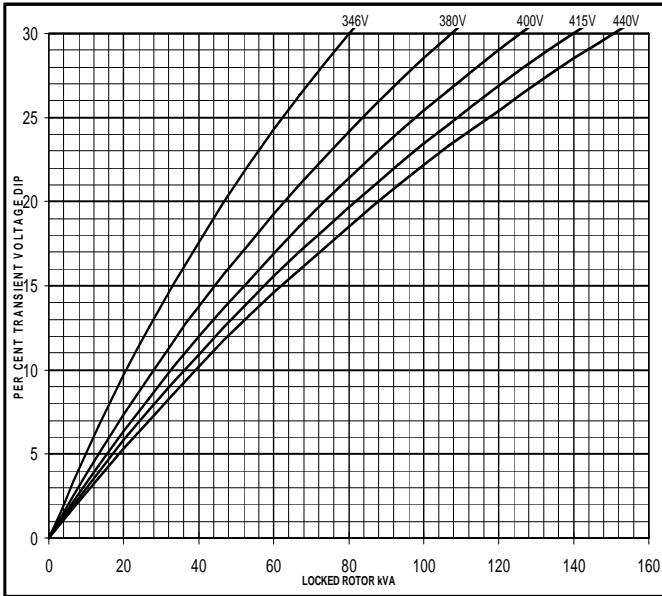
**STAMFORD**

**Locked Rotor Motor Starting Curve**

50  
Hz

MX

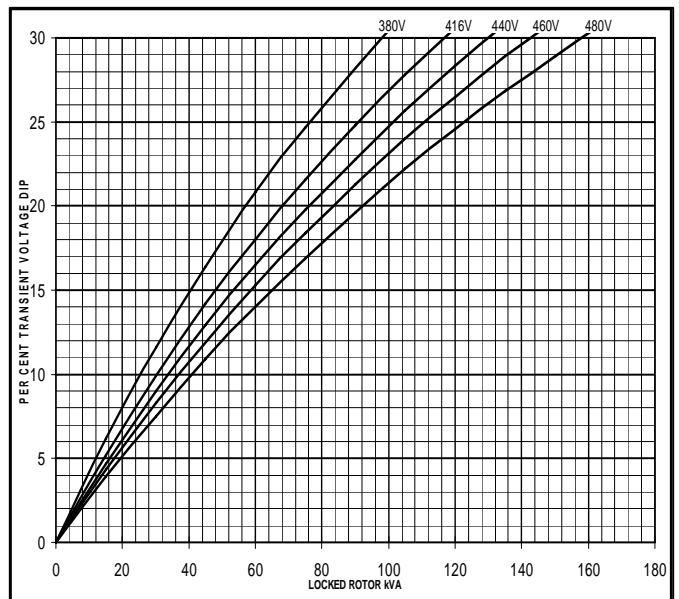
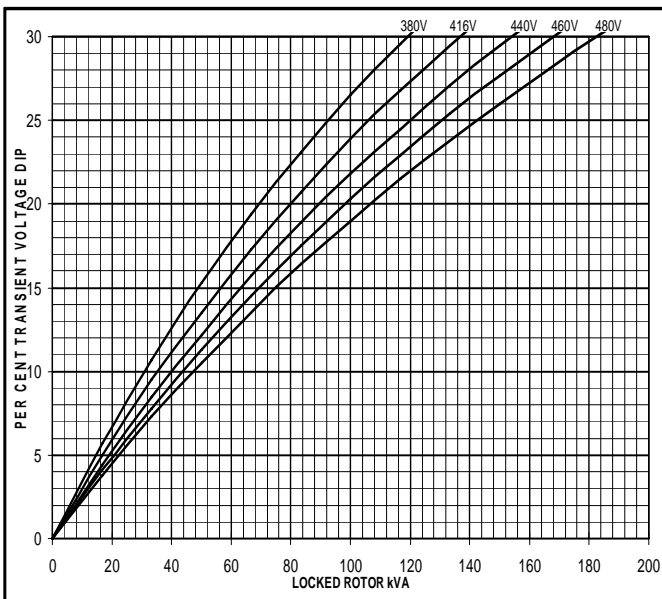
SX



60  
Hz

MX

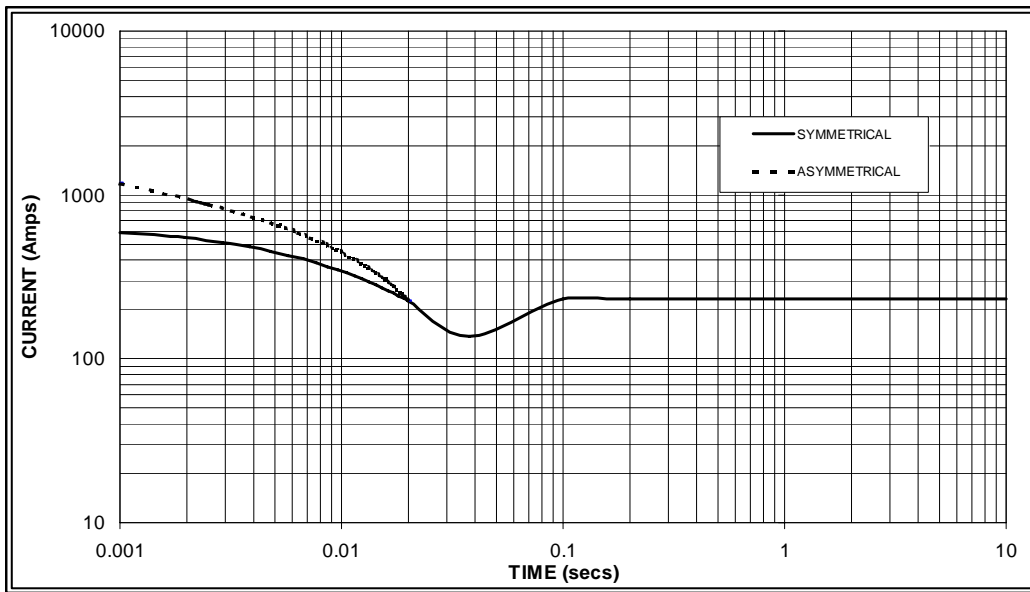
SX





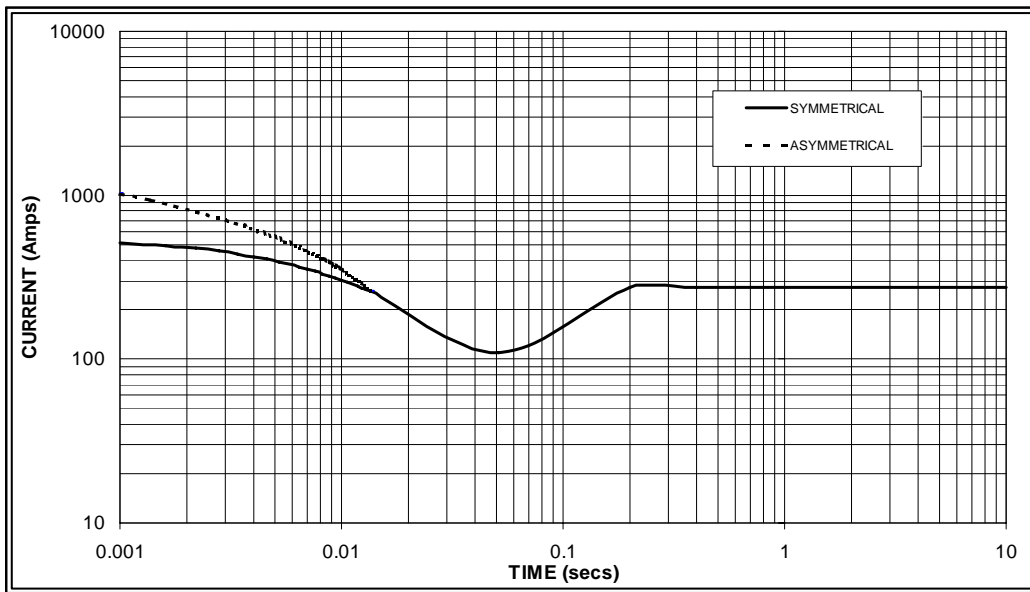
**Three-phase Short Circuit Decrement Curve. No-load Excitation at Rated Speed  
Based on star (wye) connection.**

50  
Hz



Sustained Short Circuit = 230 Amps

60  
Hz



Sustained Short Circuit = 275 Amps

**Note 1**

The following multiplication factors should be used to adjust the values from curve between time 0.001 seconds and the minimum current point in respect of nominal operating voltage :

50Hz		60Hz	
Voltage	Factor	Voltage	Factor
380v	X 1.00	416v	X 1.00
400v	X 1.07	440v	X 1.06
415v	X 1.12	460v	X 1.12
440v	X 1.18	480v	X 1.17

The sustained current value is constant irrespective of voltage level

**Note 2**

The following multiplication factor should be used to convert the values calculated in accordance with NOTE 1 to those applicable to the various types of short circuit :

	3-phase	2-phase L-L	1-phase L-N
Instantaneous	x 1.00	x 0.87	x 1.30
Minimum	x 1.00	x 1.80	x 3.20
Sustained	x 1.00	x 1.50	x 2.50
Max. sustained duration	10 sec.	5 sec.	2 sec.

All other times are unchanged

**Note 3**

Curves are drawn for Star (Wye) connected machines. For other connection the following multipliers should be applied to current values as shown :

Parallel Star = Curve current value X 2

Series Delta = Curve current value X 1.732

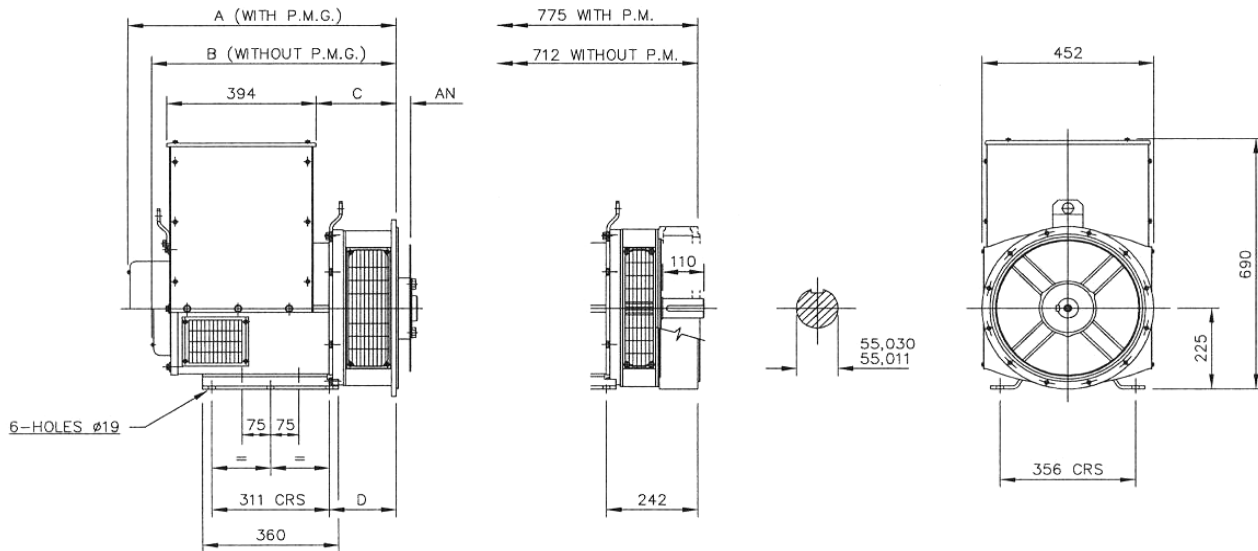
**UCI224D**  
**Winding 311 / 0.8 Power Factor**

**RATINGS**

Class - Temp Rise	Cont. F - 105/40°C				Cont. H - 125/40°C				Standby - 150/40°C				Standby - 163/27°C				
<b>50 Hz</b>	Series Star (V)	380	400	415	440	380	400	415	440	380	400	415	440	380	400	415	440
	Parallel Star (V)	190	200	208	220	190	200	208	220	190	200	208	220	190	200	208	220
	Series Delta (V)	220	230	240	254	220	230	240	254	220	230	240	254	220	230	240	254
kVA	45.0	45.0	45.0	33.6	50.0	50.0	50.0	37.5	53.0	53.0	53.0	39.1	55.0	55.0	55.0	41.2	
kW	36.0	36.0	36.0	26.9	40.0	40.0	40.0	30.0	42.4	42.4	42.4	31.3	44.0	44.0	44.0	33.0	
Efficiency (%)	88.3	88.6	88.9	89.3	87.7	88.2	88.5	89.0	87.4	87.9	88.2	88.8	87.2	87.7	88.0	88.6	
kW Input	40.8	40.6	40.5	38.5	45.6	45.4	45.2	43.1	48.5	48.2	48.1	45.0	50.5	50.2	50.0	47.6	

<b>60 Hz</b>	Series Star (V)	416	440	460	480	416	440	460	480	416	440	460	480	416	440	460	480
	Parallel Star (V)	208	220	230	240	208	220	230	240	208	220	230	240	208	220	230	240
	Delta (V)	240	254	266	277	240	254	266	277	240	254	266	277	240	254	266	277
kVA	52.5	55.0	56.0	58.0	60.0	62.5	62.5	65.0	62.5	65.0	65.0	68.8	65.0	66.3	66.3	71.3	
kW	42.0	44.0	44.8	46.4	48.0	50.0	50.0	52.0	50.0	52.0	52.0	55.0	52.0	53.0	53.0	57.0	
Efficiency (%)	88.7	89.0	89.2	89.4	88.0	88.4	88.8	89.0	87.8	88.2	88.6	88.7	87.5	88.1	88.5	88.5	
kW Input	47.4	49.4	50.2	51.9	54.5	56.6	56.3	58.4	56.9	59.0	58.7	62.1	59.4	60.2	59.9	64.5	

**DIMENSIONS**



SINGLE BEARING MACHINES ONLY						
ADAPTOR	A	B	C	D	COUPLING DISCS	AN
SAE 1	724,3	661,3	224,3	191,3	SAE 8	61,90
SAE 2	710	647	210	177	SAE 10	53,98
SAE 3	710	647	210	177	SAE 11,5	39,68
SAE 4	710	647	210	177	SAE 14	25,40